

# FIBERGLASS MARKER POST ANCHORS Parts List

Model: 08-112
Rock-Flex Anchors





Please make sure you've received (from ROCKART) items listed under Parts
List. You will also need to provide items listed at the bottom of this page to
successfully complete this installation.

#### **Parts List**

1 0.10 2.01				
Part No.	Qty.	Description		
Hardware Included with 08-112 (Rock-Flex Anchor for a single side)				
08-708	2	3/16 x .440 Alum Pop Rivet		
08-724	2	.203 ID x .438 OD x .03 Thick #10 Stainless Steel Flat Washer		
Hardware Included with 08-112-2 (Rock-Flex Anchors for BOTH SIDES)				
08-735	2	3/16 x .565 Alum. Pop Rivet (2 Rock-Flex Anchors)		
08-724	2	.203 ID x .438 OD x .03 Thick #10 Stainless Steel Flat Washer		



08-708 Oty. = 2



08-112 Ωty. = 1 08-724  $\Omega$ ty. = 2

24





08-735 Oty. = 2



08-724 Qty. = 2





08-112-2 Ωty. = 2

### **Optional Products Recommended by Rockart**

Part Number	Description	Price each
08-113	Stainless Steel Anchor Hole Drilling Guide (with 2 holes spaced at 2" for Rock-Flex And Flex-Flange Anchors)	\$ 16.00
08-600	Hand-held Rivet Installation Tool	\$ 62.00
08-609	6" Utility Clamp (to hold drilling guide or anchor to post while drilling)	\$ 4.50
08-633	13/64 Solid Carbide Drill Bit (.203 Diameter) #6	\$ 34.25





08-113 Stainless Steel Drilling Guide





### **Additional Tools & Supplies Necessary for Installation**

- 1) Rivet Tool
- 2) Power Drill with 13/64" Bit
- 3) Work gloves
- 4) Safety Glasses
- 5) Face Mask

Part Drawings are not to scale.



# FIBERGLASS MARKER POST ANCHORS Install Guide

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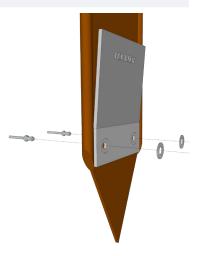


#### **Proper Protection is IMPORTANT!**

While working with fiberglass, protect yourself from accidental inhalation or ingestion of the dust, and from getting the fibers lodged in your skin, USE PROPER PROTECTION!

## INSTALLING A SINGLE ROCK-FLEX ANCHOR (ON ONE SIDE ONLY)

- 1 DRILL 2 holes through a ROCKART® fiberglass marker post (approx 4" above tipped end) using a power drill fitted with a 13/64" (.203) diameter carbide drill bit (Tip: Use an anchor as a drilling guide or Rockart's Steel Anchor Drilling guide 08-113).
- 2 PLACE a rivet (08-708) into the rivet gun. INSERT the rivet (from the back side) through a hole in the post until the rivet flange is flush against the fiberglass post and then through the anchor (see figure, right)
- **PLACE** a washer (08-724) over the rivet head so it sits in the recessed area of the Rock-Flex anchor. **KEEP** the parts held tightly together.
- **4 SQUEEZE** the rivet gun until it pops; the anchor should be secured firmly to the post.
- **5 REPEAT** steps 2-4 to install second rivet



### INSTALLING TWO ROCK-FLEX ANCHORS (ON FRONT & BACK SIDES)

- **1 DRILL** 2 holes, following Step 1, above.
- **PLACE** a rivet (08-735) into the rivet gun. **INSERT** the rivet through a hole in each component, in the following order: backside anchor, marker post and then the frontside anchor. The flange of the rivet should be flush against the backside anchor (see figure, right)
- **PLACE** included washer (08-724) over the rivet head and into the recessed area of the Rock-Flex anchor. *KEEP* the parts held tightly together.
- **4 SQUEEZE** the rivet gun until it pops; both anchors should be secured firmly to the post.
- **5 REPEAT** steps 2-4 to install second rivet

